







A STUDY ON WIND POWER GENERATION ACROSS THE TOP WIND GENERATING COUNTRIES IN THE WORLD – ITS FUTURE

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1.1 Introduction

Wind was traditionally employed topropel sailboats and sailing ships in the earlydays. Wind power has evolved over time, from the movement of ships to the operation of irrigation pumps to the generation of electricity for common use. Wind power is one of therenewable energy sources available on the planet. The most common nonrenewable energy sources in theworldareoil and coal. They have alot of potential interms of energy production efficiency. The fact that coal and oil are non-renewable energy sources is a majordisadvantage. Because it cannot be replaced in a short amount of time, they will eventually un out and become exhausted. According to a survey published in May 2008 by the EnergyInformation Administration, non-renewable energy accounts for 93 percent of the energy consumed in the The remaining7% of United States. is made variety of up а renewableenergysources, as indicated in Figure 1. Energy Breakdown for the United States of Americ a, in 2007 [1]. Out of the 7% of renewable energy sources, only 5% of the original 7% is contributed by wind energy. There is plenty of room for improvement in this area for windenergy. Wind has always been here and it will always be here as long as the Sun shines. Itmakes sense to try to exploit this renewable energy source for use to preserve the world'senvironmentsandconserveournon-

renewableenergysourcesfortimesofneed.Itisimportant to mention that all of the information in this paper is available from a multitude of othersources. This paperprovides anoverviewofwindpower.

1.2 TYPESOFWINDTURBINES

There are two major classifications for wind turbines. The two are the vertical axis and the horizontal axis wind turbines. The end result of the two is the same as they bothprovide power from a mechanical means from the wind. The main difference is the cost ofbuilding and power efficiency of each system as well as a sthetic sand noise factors.





Fig. 1, Energy Breakdown for the United States of America, in 2007 [1].

1.2.1 VerticalAxis Wind Turbine

The first type of wind turbine is the VAWT. This turbine spins on a vertical axis asdepicted in Fig 2 there are many advantages and disadvantages to a VAWT. Typically, theadvantages are that the VAWT does not have to be mounted high in the sky to get a goodenough wind source to generate power. The VAWT can start to generate power at a lowerwind speed than the HAWT, therefore it can be mounted lower that other wind turbinesgenerally would be mounted. This defining feature makes it more residential friendly because it can be mounted onto the top of a building. Also, VAWTs do not have to change directionsto catch the wind. The VAWT will catch any wind no matter what direction it is blowing in. The VAWT alsospins quieter than the HAWT. This makes it ideal for applications that donot need much power but provides just enough to power the load. The disadvantages of theVAWT are also significant for the reason why it has not been adopted for commercial power.VAWTs usuallyprovide less power and have less efficiency than HAWTs. There blades have more drag than the HAWTs so they provide less energy when they spin for the wind speeds itgets when compared to a HAWT. Another problem is that it uses guy wires to hold up thestructure. These guy wires cause a downward thrust onto the bearings of the blades causingincrease wearandtear. Anotherway to fix this is to hold the object up. This introduces a



since the blades would be stuck in and would have to be taken a part for maintenance.



Fig. 2, VAWT, Darrieus wind turbine in Magdalen Islands [2].

1.2.2 Horizontal-axisWindTurbines

The second type of wind turbine is the HAWT. The HAWT has blades that spin on ahorizontal axis as shown in Fig 3. The HAWT is used more often than its counterpart, theVAWT. The HAWT is used by the commercial energy to provide power to customers. Theadvantages of the HAWT are that it has a variable blade pitch. This allows the turbine toadjust the blades for the time of day and direction of the winds. It increases the powerefficiency of the wind turbine for the seasons and situations. The HAWT also has the highestefficiency because it receives power from the entire blade rotation. The disadvantage of theHAWT is that it requires faster wind speeds to start producing sufficient power. These typesof wind speeds are generally acquired at higher altitudes where there is not much frictionslowing the velocity of the wind down. Therefore, the HAWTs have to be mounted on longand tall towers to maximize the power efficiency and allowing it to get the sufficient



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windrequirements to work correctly. Another disadvantage is that HAWTs are dependent on the direction of the wind. It has to have a certain sensor to determine which direction the wind isblowing from to maximize its power output. These sensors will be discussed in the next

section. Generally, HAWTs are currently the more used version of thewind turbine due tothedifferencesbetweentheadvantagesanddisadvantages describedabove.



Fig. 3, HAWT, Horizontal-axis Wind Turbine Farm [3].

The above figure 3 describe about the Horizontal axis wind turbines which are placed onshore which generate a great amount of power by capturing the wind energy which wasgenerated on the oceans.

1.3 CHALLENGESOFWINDPOWER

- Wind power must still compete with conventional generation sources on a costbasis. Even though the cost of wind power has decreased dramatically in the pastseveral decades, wind projects must be able to compete economically with the lowest-cost source of electricity, and some locations may not be windy enough to be costcompetitive.
- Good land-based wind sites are often located in remote locations, far from citieswheretheelectricityisneeded.Transmissionlinesmustbebuilttobringtheelectricity



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from the wind farm to the city. However, building justa few already-proposed transmission lines could significantly reduce the costs of expanding windenergy.

- Wind resource development might not be the most profitable use of the land.Land suitable for wind-turbine installation must compete with alternative uses for theland, which might be more highly valued than electricity generation.
- Turbines might cause noise and aesthetic pollution. Although wind power • plantshave relatively little impact on the environment compared to conventional powerplants, concernexists over the noise produced by the turbine blades and visual impacts tothelandscape.
- Windplantscanimpactlocalwildlife.Birdshavebeenkilledbyflyingintospinningturbine blades.Mostoftheseproblemshavebeenresolvedorgreatlyreduced through technology development or by properly siting wind plants. Bats havealso been killed by turbine blades, and research is ongoing to develop and improvesolutions to reduce the impact of wind turbines on these species. Like all energy sources, wind projects can alter thehabitaton which they arebuilt. which alterthe may suitabilityofthathabitatforcertainspecies.

2.LiteratureSurvey

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2.1 LiteratureSurvey

Below table 2.1 gives a brief over view on different papers which discuss about the basic construction of the wind turbines, classification of wind turbines, offshore and on shore wind turbines, of the state of the stat nes, how the wind power generation take place in different countries and how thegeneration can be increased by using different methods infuture.

S.no	TitleofthePaper	Description
1.	Offshore wind	Thebasicconstructionoftheoffshorewindt
	energydevelopmentinChina:currentst	urbinesanditsworkingwasbrieflydiscusse
	atusandfutureperspective.Renewable	d.Differentcontrolmechanismswereintrod
	andSustainable Energy	ucedintheoff
		shorewindturbines.

Table2.1:LiteratureSurvey





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2.	GWEC. Global Wind Report,	Differentwindturbinemarketingtechnolog
	Annualmarketupdate2020.GlobalWi	iesandit'sindustrialimplementationinvari
	ndEnergyCouncil,Brussels,Belgium	ouscountrieswas
		given inthispaper.
3.	Exploitationandutilizationofthewindp	Thisgivesaboutthewindenergybecome a
	oweranditsperspectiveinChina.Rene	major contribution towards
	wableandSustainableEnergy	therenewablepowergenerationbyovercom
		ingthenaturalresourceslike
		CoalandNuclearreserves
4.	Analysis of application situation	Differentmotorsandconstructionalaspects
	andprospectofgeneratingelectricityte	for the wind turbines were
	chnologybynewenergy.	giveninthepaper.
5.	Comparisonofpoliciesforwindpowerd	Differentpoliciesforwindpowerdevelopm
	evelopmentinChinaandabroad	entindifferentcountriesandthe major
		policies implemented in
		Chinaandhowitisperformingbetterfromth
		e
		other.
6.	Comparative assessment of	Howthebasicconstructionofthewind

	performance	offoreignandlocalwine	d	turbines	varies	from	the	place
	turbine	manufacturers	in	toplacean	dwhetherc	condition	nsindif	ferentl
	China.Renew	ableEnergy		ocalities.				
7.	-WindTurbi	ne Wikipedia[Online]		Thebasic	designsof	thewind	turbine	sanddi
				fferentwir	ndturbinec	construct	tions	
				ononshore	e andoff-s	horewin	d turbi	nes.

2581-457	15	International Journal For Recent Developments in Science & Technology Crossref A Peer Reviewed Research Journal	
[8.	JuanM.Carrasco,EduardoGalván,and Thispapergivesthemainideaof	
		Ramón Portillo, -Chapter 29 Wind theapplications of the windturbines	
		Turbine Applications, dother than the windpower generation.	
		"PowerElectronicsHandbook",Edited	
		by	
		M.H.Rashid,ElsevierPublishing,	
		(2006),	

3:INSTALLATIONOFWINDTURBINESACROSSFEWCOUNTRIES

In the generation of wind power there are so many countries contributing their owncapacity Wind power sits at the heart of the energy transition for many countries. The race tobuild bigger, better wind turbines mirrors the efforts of global governments to increase theirrenewable power generation. The IRENA estimates that global wind generation exceeded732GW by the end of 2020. Across 2019, onshore and offshore wind generated 1,427TWh,withthe IEAexpecting100GW moreonshoregenerationbeforetheendof2021.

Acrosstheworldtopwindpower generationsare

- China is the top country with the installation capacity of 345Gw. China is the worldleaderinwind energy, with overone-quarterof the world's wind power capacity.
- US are 2nd country with the installation capacity of 139GW. The US has developed139GW of onshore wind generation capacity sofar, despite its heavy reliance onfossil fuels. Many of the world's largest onshore wind farms lie in the US. The world'ssecond-

largestwindfarm,theAltaWindEnergyCentreinCalifornia,hasacapacityof 1,548MW. The state of Texas alone produces a quarter of US' wind power with24.9GW, providing more wind power than 25 other US states combined Recentlycoastal stateshavecommittedtomassiveoffshore winddevelopments, attracting massive investment. The also committed to offshore federal government has wind development, planning 30 GW of generation across the Atlantic Coast.

 Germany is at 3rd place with the installation capacity of 64GW. In Europe, Germanyhas the highestinstalled wind capacity, with more than 60GW.Its largestoffshorewindfarmsaretheGodeWindfarms(phase1&2),whichhaveacombinedcap acityof 582MW. Germany isalso home to the Nordsee One Offshore Wind





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farm, which has acapacity of 382MW and provides energy for 400,000 homes.

- India is the 4th country with the installation capacity of 42GW. India's rapid economicdevelopment and population growth have seen it expand its renewable capacity. Thecountry aimed to install 175GW of unspecifiedrenewablegeneration by 2022, butthis now seems unachievable. Attime of writing, the country remains one of thelastto set a net zero target The country has the third and fourth largest onshore wind farmsin the world, the Muppandal wind farm in Tamil Nadu, SouthernIndia (1,500MW) and the JaywalkerWindParkinRajasthan, NorthernIndia (1,064MW).
- Spain is in 5th place with the installation capacity of the 29GWApproximately 20% ofSpanish electricity comes from wind power, with a generation capacity of 23GW. Thecountry has the fifth-most installed generation in the world, despite its relatively smalleconomy. Spain plays a large role in global wind manufacturing, hosting several perations of green giant Siemens Gamesa Renewable Energy. The company hasinstalled more than 100GW of onshore and offshore wind turbinesglobally. Thishelpsaccountforthethousandsemployedbythecountry'swindsector. Approximately 30,000people workin windsector, according to the Spanish thecountry'swindenergyassociation.Manufacturershavemorethan220locationsacrossal mostallofthecountry.
- United Kingdom is in the 6th place with the installation capacity of 26Gw. The UK is the third European country on the list, relying more on offshore wind than othercountries. Six of the 10 highest-capacity offshore wind projects in the world lie in UKwaters, mostly on its North Sea coast The Hornsea One wind farm is currently theworld's largest wind farm, with a generation capacity of 1.2GW. The Hornsea Twosister project would add another 1.3GW of generation to the area upon completion. Inrecent years, the UK government has promised investment to develop the country'soffshorewindmanufacturingindustry.
- Brazil installed wind capacity of 19.1GW. Brazil has the largest wind capacity inSouthAmericawithmorethan19GW.Thecountrygenerateshugeamountsofhydroelectri c power, with wind and biofuels vying for second place. In 2020, Braziladded approximately 1.8GW of wind generation, although solar grew faster in thesame period.
- France is at 8th place with the installed wind capacity of 18.7GW. France





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generatesmost of its electricity through a world-leading fleet of nuclear power stations.Inrecentyears,thecountryhasmovedtowardimprovingitsrenewablefleet,afterincr easing its renewable budget to €71bn for the period 2019-2028. This will allow itto triple its onshore wind capacity by 2030.France aims to have increase its windgeneration capacity to at least 21.8GW by the end of 2023. As part of this push, theFrenchgovernmenthasannouncedchangestoplanninglaws,makingwindconstructione asier.

• Canada is at 9th place with the installed wind capacity of 14.4GW. Wind accounts forapproximately5%ofCanada'srenewableenergysupply.Canada'smanymountains

and rivers allow it to generation 67.5% of power from hydroelectric sources. Annualwind power additions peaked in 2014 and has significantly reduced since. The state ofOntario has the largest amount of wind energy, with over 5GW installed. On the otherhand, many states have little to no wind generation. The largest wind farm in CanadaistheRivière-du-MoulinprojectinQuebec,whichhasatotalcapacityof300MW.

• Italy is at 10th place across the world with the installed wind capacity of 12.7GW.Finally, Italy's installed wind generation capacity reached 12.7GW in 2021. Italianenergy giant Eni has played a big part in the oil and gas business for many years. Itnow aims to construct 60GW of renewable capacity by 2050, coming from just 1GWof installed capacity in 2020. Italy's wind industry is heavily concentrated in the southand on its islands. For example, all of Italian energy company ERG's onshore windcapacityisbasedsouth of

 $Rome, with {\it Puglia} and {\it Campaniabeing its strong est markets}.$

Table3.1:WORLDWIDEWINDPOWERINSTALLEDCAPACITYCourtesy(WorldWindEnergyAssociation. Report2017)

S.No	Country	Years						
	Country	2011	2012	2013	2014	2015	2016	2017
1	China	44,733	62,733	75,564	91,412	1,14,763	1,45,104	1,68,690
2	EuropeanUnion	84,278	93,957	1,06,454	1,17,384	1,28,752	1,41,579	1,53,730
3	UnitedStates	40,200	46,919	60,007	61,110	65,879	74,472	82,183
4	Germany	27,214	29,060	31,332	34,250	39,165	44,947	50,019
5	India	13,064	16,084	18,421	20,150	22,465	27,151	28,665
6	Spain	20,676	21,674	22,796	22,959	22,987	23,025	23,075
7	UnitedKingdom	5,203	6,540	8,445	10,711	12,440	13,603	14,542
8	France	5,660	6,800	7,196	8,243	9,285	10,358	12,065



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9	Canada	4,008	5,265	6,200	7,823	9,694	11,205	11,898
10	Brazil	932	1,509	2,508	3,466	5,939	8,715	10,740
11	Italy	5,797	6,747	8,144	8,558	8,663	8,958	9,257
12	Sweden	2,163	2,970	3,745	4,382	5,425	6,025	6,519
13	Turkey	1,329	1,799	2,312	2,958	3,763	4,718	6,081
14	Poland	1,107	1,616	2,497	3,390	3,834	5,100	5,782
15	Portugal	3,702	4,083	4,525	4,730	4,914	5,079	5,316
16	Denmark	3,752	3,871	4,162	4,807	4,845	5,063	5,227
17	Others	17077	20081.4	29503.1	35794	41220	47504	47504
	Total	2,80,895	3,31,708	3,93,811	4,42,127	5,04,033	5,82,606	6,41,293

• The world is undergoing many changes in the field of energy sector due totheirimpact on climatic change. The challenge of the energy sector is to produce energyfromanenvironment-

friendlyresourcewherewindenergyisoneamongtheenvironmentally friendly energy resources. At presentmore than 80 countries are involved in the global wind industry among them, 28 countries have 1 GW installedcapacity. The 28 countries include 17 countries from Europe, 4 countries from Asia-Pacific which includes China, India, Japan & Australia, 3 from North America whichincludes Canada, Mexico, US, 3 from Latin America which includes Brazil, Chile and Uruguay, and South Africa from Africa. The world wind power installed capacity incountry wise is listed in table 1. There are totally eight countries with than more 10GWinstalledcapacityandtheyareChina,US,India,Spain,UK,CanadaandFrance.

4.WINDENERGYININDIA

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India 's growth is in a rapid manner where energy is the solution to achieve growthgoals. India has taken enormous efforts in getting better access tomodern energy.Since2000, nearly 20% of the population or 240 million people are without access to electricity on the other hand electrification rates in the rural area have been spiking. India has guaranteed at climate summit in mere future it will produce electricity by utilizing renewable energies.India has placed many goals in order to expand the utilization of renewable energy withadditional proficient technologies. The wind power industry is capable of meeting out

the climate and energy security goals in India. At present India ranks 5 th with the total installation `s and the climate and the security of the security



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capacity of 31 GW by the mid of 2017. The Indian wind industry will establishinstalled capacity of 60GW tomeetup the national objectiveby 2022.By the end of 2016, the total renewableenergy basedelectricpowergeneration capacity installed across the country has crossed 50 GW among which wind power contributes 57%. India's wind powerinstallations compared to the worlds overall installed capacity in 2016 is around 6.6%. Inhave discussed development of wind energy-based power generation in India the and its fivekeystates.Basedontheirstudy,theyhavesuggestedmanypredictionsonfuturedevelopment pattern of wind power in India, saying that 12875 MW of power generation maybe achieved by 2030. In have also discussed the prominence and advancement prediction ofwind power generation techniques in India. In have surveyed the progress of wind powertechnology in India like countries. The theory of diffusion of modernization for predicting the distribution of wind power in certain states in India. have used GIS-based technology for theassess ability of the wind power generation potential in India. They approximated that windenergy potentialin Indiawasaround45-48.5 **GW**.Thetotal potential forWindpowergenerationinIndiaisestimatedaround 102,772MW basedon the reportpublishedbyMinistry of Statistics and Programme Implementation. On an average Wind has power

aconsiderablecapacityfactorcomparedtosolarpowertechnologies. The theoretically computed capacity factor ranges from 20% to 30% for wind power, which depends on thefactors like site and wind profile. The theoretical maximum annual generation, with 100% deployment of wind potential and 20% capacity be around 180,056 factor, would millionUnitsinIndiawindpowercontributesabout9%(32279.77MW)ofthetotalenergygenerated by it. When the Indian government announced 60GW target in 2015, wind industrytook it as a challenge to meet the goal. In 2016, the wind industry has installed new windturbinesof3.6GW capacities and broke all preceding paper work of annual installations.



During the period of 2016-17 annual installations has crossed 5.4 GW by the end of March2017, thereby bringing the bringing total installed capacity to over 31GW. The states withabundantwindpowerareGujarat,Karnataka,Maharashtra,andTamilNadu.

S.No.	STATE	TOTAT INSTALLEDCAPACI TYIN(MW)
1	AndhraPradesh	2,092.5
2	Gujarat	4,441.5
3	Karnataka	3,154.2
4	Kerala	43.5
5	MadhyaPradesh	2,288.6
6	Maharashtra	4,666.1
7	Rajasthan	4,216.6
8	TamilNadu	7,694.3
9	Telangana	98.7
10	Other	4.3
Totalin	stalledcapacityinIndia	28,700.4

Table4.1:IndianWindpower-ABriefOutlook-GWEC.

Till date, Indian wind sector is predominantly depending on private sector venture. Theeconomicandpolicy shoreupby the governmenthasmade theindustry to involve in essential commercial risks in order to progress and stimulate venture in this sector. The top-five winds power generation companies with respect to installing facility are Suzlon with 35.4%, Wind world with 18%, Gamesa with 10.1%, Vestas with 7.6%, Regen with 7.3% and Inox with 5.68%. Many winds power companies like LM Wind Power, Vestas, Senvion, aEuropean company. Gamesa, Acciona, Envision, and Sany Global have constructed theircompaniesinIndia[14].WindindustryindevelopingcountrieslikeIndiafacesmanychallenges, firstly the industry faces inadequate access to finance, and the industries have to invest solemnly, which is a very high financial burden for wind industry. Lack of skilledlabour is another problem faced by them; the companies are not having adequate skilledlabour for erection maintenance of wind turbines. India does have sufficient and not physicalinfrastructure and logisticsfor transportation of the constructing and erection



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equipmenttothehighwindpotentialareas.Thegovernmentpoliciesarealsonotgoodenoughinencou ragingandsupportingthe windindustries.

OFF-SHORE&ON-SHOREWINDS

Over the past decade, many countries have invested heavily in wind power, and currentenergy policies imply that there is a lotmore investment to come in. Most existing windfarms have been built on land (onshore) but some countries in north-west Europe have alsostarted to invest in offshore wind, and the UK (in particular) has aspirations for offshore windfarms to make up nearly one-third of its generating capacity in the 2020s. This is in thecontext of the EU 's demanding targets for renewable energy-20% of final energy demand isintended to come from renewables by 2020, and this could mean that one-sixth of Europe's electricity comes from wind.1 Why would governments be interested in promoting offshorewind farms? Higher and steadier offshore winds make offshore wind farms more productive(UK figures suggest a capacity factor of about 36% compared to an average of 27% foronshore wind farms (Boyle, 2006)), which in turn implies a higher capacity credit, and thussmaller back-up costs (Millboron, 2009). Against this, the costs of building offshore are much higher, and there are bottlenecks in the supply chain, mostly due to the relatively limitednumber of installation vessels and the long queues in suppliers order books-due to the (sofar) limited production volumes of equipment and parts (Krohn et al., 2009). In the UKcontext, where many onshore wind farms have been delayed or blocked by difficulties ingetting planning permission, the lower visual and other impacts of offshore wind farms areimportant, and they can offer the flexibility to locate closer to (some) load centres, thushelping to reduce transmission losses and avoid congestion bottlenecks. Even if there were noproblems in getting planning permission, the physical space available for onshore turbines in the UK is limited, and building offshore allows a significant increase in the total potential contribution (Mackay, 2008). This paper discusses the economic implications of the move tooffshore wind. Section 2 illustrates the dramatic increase in capacity and generation over the last decade, and the even faster rise predicted for the next. This comes despite the higher costof building stations offshore than onshore, discussed in Section 3. Additional costs come from the need to use subsea cables to connect the stations to the transmission system, raisingissues which we cover in Section 4. The following section concentrates on the interactionbetween wholesale markets and the output from offshore wind farms, showing that



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they are atrisk of earning less than the time-weighted average price of power, should they depend onwholesale market revenues. Given this, and their high costs, government support is likely tobe needed for many years to come. Section 6 discusses the main ways of supporting offshorewindstations.Newinvestmentinoffshorewindgenerationcapacityhasshownaremarkable

increase, particularly in Europe, over the last two decades. Total offshore installed capacity inEuropehasincreasedfromunder50MWin2000

Country nationalplan ^a (G ¹		2008capacity(GW) (GW)		2020nationalplan ^a (GW)		2020EWEAhighc	2020	
	Onshore	Offshor e	Onshore	Offshore	Onshore	Offshore	2008(%)	2020high(%)
UK	2.7	0.59	14.9	13.0	14 .0	20.0	2	25
Germany	23.9	0.01	35.8	10.0	42 .0	10.0	7	17
France	3.4	_	19.0	6.0	20 .0	6.0	2	11
Netherlands	2.0	0.25	6.0	5.1 8	5.4	6.0	4	22
Sweden	0.9	0.13	4.37	1.8 2	8.0	3.0	2	16
Denmark	2.8	0.41	2.62	1.3 4	4.0	2.5	2 0	46
Belgium	0.4	0.03	2.1	<u>1.8</u>	2.5	2.0	1	12
Spain	16.7	_	35.0	3.0	41 .0	1.5	$\frac{1}{2}$	26
Finland	0.1	0.02	2.5	0.0 b	2.0	1.0	0	8
Ireland	1.0	0.03	4.1	0.6	6.0	1.0	9	55
Italy	3.7	-	12.0	0.7	17 .0	1.0	2	9
Poland	0.5	_	<u>10.0</u>	<u>0.5</u>	12 .0	0.5	1	15
Greece	1.0	-	7.2	0.3	8.3	0.2	4	29
Estonia	0.1	-	<u>0.5</u>	<u>0.0</u>	0.5	0.1	2	11
Latvia	0.0	-	0.2	<u>0.0</u>	0.2	0.1	1	9
Lithuania	0.1	-	0.5	0.0	1.0	0.1	1	13
Others	4.3	-	11.3	1.0	26 .1	_		
EU-27	63.5	1.47	168.1	45.2	210.0	55.0	4	17

 $\label{eq:abs} a Entries underlined were for the EWEA `slows cenario, as National Renewable Energy Plans were not available for the second s$

^b TheNationalPlanforFinlanddoesnotgiveseparatefiguresforonshoreandoffshorewind.

toabout1471 MW by the end of 2008 (EWEA,2009), translating toan average annual rateof growth of about 50% per year. Although currently the bulk of operating offshore systemsconcentrates within a small number of Northern European countries, the interest in offshorewind farms is widening rapidly around the world. Currently, most of the existing installedoffshore capacity concentrates within a handful of Northern European countries: the UK,Denmark and the Netherlands. As of 2008, these three countries accounted for 85% of



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theEU-27 offshore wind capacity (their corresponding combined share for onshore capacity wasjustover11%). In particular, the UK had the highest total installed offshore capacity, with591 MW followed by Denmark (409 MW) and the Netherlands (247 MW). Although theseshares are likely todecrease over the comingyears, as investmentin offshore starts to catchup in the rest of Europe, the UK is expected to maintain its current leading position in thismarket. Indeed, the UK 'sshare of total EU offshore capacity is predicted to be around 30% in

2020according to the National Allocation Plans submitted to the European Commission bySeptember 2010. These imply a totaloffshore capacity of 43 GW, and 13 GW from the UK, while the available figures for onshore capacity add up to 155 GW.2Despite its spectaculargrowth, thecurrentshareof offshorecapacity remainsrelativelylowwhencomparedtooperatingonshore(andjustover2% of total windcapacityforEU-27). The higher costs associated with offshore wind farms, as well as supply chain bottlenecks (mainly attributed toyetsmallscaleproductionof turbinesimplyingcapacitylimitations-andthelimited availability of suitable installation vessels, Musial and Butterfield, 2004) are often seen as themain drivers behind this gap. As interest in the market expands, both of these constraints are becoming increasingly less binding, and the supply chain isnow showingsigns of catchingup with demand. EWEA (2009) provides "(low) conservative and ambitious "(high)scenariosaboutthetotalnumberofwindsonshoreandoffshoreinstallationsby2020. Accordi ng to these figures, the conservative scenario suggests an increase of total offshorewind installations in EU-27 to over 19% of total wind power capacity, that is 40 GW of offshore and nearshore wind installations. According to this scenario, the UK is expected to increase its share of capacity derived from offshore wind farms from 2.65 GW in 2008 to 13GWin 2020 (thus deriving 50% of its total wind capacity offshore). The high "scenario suggests that the share of offshore wind will increase to 22.7% of total wind capacity in EU-27, with the UK' hare now assuming the value of 58.82% (20 GW). In both scenarios, the UKis expected to maintain its current leading position in offshore wind generation, followed byGermany with total offshore capacity of 8-10 GW. The details of the current shares and EWEA 's estimates for 2020 for EU-27 are summarized in Table 1. The value of investment inoffshore wind follows a similar pattern to the one described for installed capacity and isshowingFig.1.Assumingthecapacity pricessuggestedby theEWEA

(1250h/kWforonshoreand2400h/kWforoffshore,in2005constantprices(EWEA,2009) and the



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conservative "(lowscenario ")capacitytargetssummarizedinTable1, investmentinoffshore wind capacity is expected to grow from its current value of about h2 billion per yearto just under h9 billion in 2020, reachingover h16 billion in 2030. EWEA expects the marketfor onshorecapacity in Europe to start showing signs of saturation after 2020 partly due to adeceleration in the demand for onshore turbines (e.g., due to utilisation of productive sites) andpartlyduetoashiftin interesttothemoreproductive (andbythattime morecostefficientcomparedtopresent)offshoregeneration.Asaresult,EWEAexpectsoffshoreinvestmen ttoovertakeonshoreinabout 2023.

CONCLUSION

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In this paper the offshore WF design with WTs of differentsizes has been considered. The results show, that for a given WF area, the optimization using larger WTs generally results in offshore WFs with a higher capacity factor, which is merely aresult of their higherhub height(thus a higher wind speed) and less wake effects (due to the larger spacingbetween WTs). Whether using multiple types of WTs in an offshore WF, i.e., a non-uniformdesign, depends strongly on the difference of mean capital costs of different types of WTs. In the scenario where the capital cost per MW of small WTs is cheaper than that of the largeWTs ata moderate degree (around 10% in our study), the design with multiple types of WTsoutperforms. Otherwise, the optimal offshore WF design will always be of a single type ofWTs. Thus, the advantage of non-uniform design is quite dependent on the cost, while itspossible disadvantages in terms of supply chain management, installation, and O & M areclearlypresented, due to the inevitable increased level of complexity for these factors.

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